

**Garant**

**Indexable insert for turning VBMT 110304, for finish machining, Grade: HB7130-2**

**Order data**

Order number	261144 HB7130-2
GTIN	4062406750381
Item class	21G

**Technical description**

Main application	M
Grade	HB7130-2
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	80 - 270 m/min
Chip breaker	VS
ISO code indexable insert	VBMT 110304
Cutting depth $a_p$	0.2 - 1.5 mm

Tool material	Carbide
Feed f	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning